

## Printing Tips



### GMUND BIER PAPIER

#### Screens

- o In offset printing 54 - 60 l/cm, in some cases up to 80 l/cm

#### Recommendations for offset printing

- o For coloured papers match litho to the paper colour
- o Under colour reduction and low printing stacks when applying strong ink coverage
- o Large area printing is not recommended
- o Proof printing on same paper stock
- o Use of fully oxidative drying inks
- o Careful drying, a minimum of 24 hours
- o Frequent cleaning of rubber blanket is recommended in case of possible accumulation of inclusions

#### Further applications

- o Weizen and Lager 100 g/m<sup>2</sup> is satined and therefore suitable for laser and inkjet printing in desktop applications
- o Letterpress, blind embossing, hot foil stamping, paper etching, thermography, silk-screen printing, die cutting

#### Finishing and processing

- o Very interesting results with blind embossing, hot foil stamping and letter press
- o Well suitable for bookbinding and packaging

#### Special advice

- o Use of sticky inks not recommended
- o Chlorine and acid free, pH neutral and therefore very age-resistant

For all printing and processing techniques, the recommendations of the manufacturers of machines, inks, glues, lamination and embossing foils etc. have to be followed. For any damages caused by improper application of Gmund paper in regards of printing and processing, Gmund cannot accept liability.