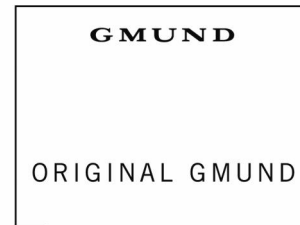


Printing Tips



ORIGINAL GMUND

Screens

- o In offset printing 54 - 60 l/cm, in some cases up to 80 l/cm

Recommendations for offset printing

- o Match litho to the paper colour
- o Under colour reduction, print dusting and low printing stacks when applying strong ink coverage
- o Proof printing on same paper stock
- o Use of fully oxidative drying inks
- o Increase pressure and use soft rubber blankets for the structured surface
- o Careful drying, a minimum of 24 hours

Further applications

- o 90 and 100 g/m² are well suitable for all desktop applications (laser/inkjet/photocopier) under consideration of the individual technical specifications of the manufacturer and exclusive use of original toner/ink. Printing tests in advance are recommended.
- o Letterpress, engraving, blind embossing, hot foil stamping, paper etching, thermography, silk-screen printing, die cutting

Finishing and processing

- o Very interesting results with blind embossing, die cutting and hot foil stamping
- o Well suitable for bookbinding and packaging
- o Creasing is recommended for professional folding of papers over 170 g/m²
- o Fold and crease the paper always with the grain direction

Special advice

- o As Original Gmund is a pure natural paper, the colour can vary slightly from making to making
- o Chlorine and acid free, pH neutral and therefore very age-resistant

For all printing and processing techniques, the recommendations of the manufacturers of machines, inks, glues, lamination and embossing foils etc. have to be followed. For any damages caused by improper application of Gmund paper in regards of printing and processing, Gmund cannot accept liability.